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**PHOTOINITIATOR** 

## Photoinitiator for UV Radiation Curing Systems

General						
combines the chara	cteristics of	noice for non-yellowing application. It is an alpha cleavage type photoinitiator, which of high photospeed and exceptional storage life. The non-yellowing and low-irritatin oice for clear coatings on paper, flooring, metal, plastics, and wood.				
Properties						
Structure	:					
		O OH				
Chemical name	:	1-Hydroxy cyclohexyl phenyl ketone				
CAS No.	:	947-19-3				
EINECS No.	:	213-426-9				
Molecular formula	:	$C_{13}H_{16}O_2$				
Molecular weight	:	204.27				
Physical Data						
Appearance	:	White to off-white crystalline powder				
Odor	:	Very faint				
Melting point	:	47 - 50 °C				
Boiling point	:	175 °C @15 mmHg				
Specific gravity	:	1.1 - 1.2 @20 °C				
Solubility						
(g in 100 ml solvent @20 °C)						
Acetone	:	> 100				
Toluene	:	> 100				
Methyl acrylate	:	> 100				
Ethyl acetate	:	> 100				
Ethanol	:	> 100				
HDDA	:	> 100				
N-Vinylpyrrolidone	:	> 100				
TMPTA	:	> 50				
2-Ethyl acrylate	:	> 50				
Water	:	< 0.1				



# PRODUCT DATA SHEET CHIVACURE<sup>®</sup> 184

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5.	Specification		
	Appearance	:	White to off-white crystalline powder
	Assay	:	99% min.
	Melting point	:	46 - 50 °C
	Volatiles	:	0.5% max.
	Transmittance	:	97% min. @425 nm
			98% min. @500 nm

#### 6. Application

Chivacure<sup>®</sup> 184, when irradiating with UV light, undergoes an intramolecular homolytic breakage to generate a pair of free radicals to initiate the polymerization of UV curable systems. It does not require hydrogen donor to initiate its radicals. However its radicals are very sensitive to oxygen in the air.

Chivacure<sup>®</sup> 184 is strongly recommended when non-yellowing properties are crucial. Results obtained from outdoor exposure study show that it gives better long-term non-yellowing performance than other initiators. Furthermore, It exhibits lower sensitivity to air inhibition than Chivacure<sup>®</sup> 173 during curing.

The usage rates of Chivacure<sup>®</sup> 184 vary according to the composition of the system, source of light, line speed, and film thickness but usually lie between 0.5% to 5% w/w. Chivacure<sup>®</sup> 184 can be used for printing ink, overprint varnishes and wood lacquers, adhesive, and photoresist dry film.

### 7. UV Spectrum

#### **UV SPECTRUM OF CHIVACURE 184**



### . Storage

Must be stored in closed containers in dark dry conditions.

9.	Packaging
	20 kg net/carton box
10.	HS Code
	2914 4090