

## PRODUCT DATA SHEET CHIVACURE<sup>®</sup> TPO

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## Photoinitiator for UV coatings

PHOTOINITIATOR

1.	General		
	sacrificing activity. Also	due to its	for $\lambda_{max}$ located in 382 nm, it can be used for pigmented systems without unprecedented speed and non-yellowing properties, it is the best d white pigmented coating.
2.	Properties		
	Structure	:	$ \begin{array}{c} O & O \\ H & H $
	CAS Name	:	2,4,6-Trimethylbenzoyldiphenylphosphine oxide
	CAS No.	:	75980-60-8
	Molecular Formula	:	$C_{22}H_{21}O_2P$
	Molecular Weight	:	348.37
3.	Physical Data		
	Appearance	:	Light yellow crystalline powder
	Specific gravity	:	1.136 @20 °C
	Melting point	:	87 - 93 °C
	Vapor pressure	:	< 0.01 Pa @20 °C
4.	Solubility		
	(g in 100 ml solvent, at	20 °C)	
	Acetone	:	ca. 50
	Butyl acetate	:	ca. 50
	Dichlomethane	:	ca. 60
	MEK	:	ca. 40
	Styrene	:	ca. 30
	TMPTA	:	ca. 30
	Water	:	Nil
5.	Specification		
	Appearance	:	Yellow crystalline powder
	Assay (HPLC)	:	99% min.
	Melting point	:	87 - 94 °C
	Acid value (mg KOH/g)	:	1 max.
	Clarity of solution	:	Clear



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#### 6. Application

Basically, a percentage of 1 - 3% of Chivacure<sup>®</sup> TPO is effective for lacquer preparation. If the resin is made of polyester, there is no need for co-initiators. However, due to its sensitivity toward oxygen inhibition, additional co-initiators such as Chivacure<sup>®</sup> 184 or 173 is highly recommended for pigmented acrylic finishes. If the vellowing is not concerned, amine synergist such as Chivacure<sup>®</sup> EPD or 115 is also benefit to the through cure.

Owing to its absorption of light in the long wave UV region. Chivacure<sup>®</sup> TPO and lacguers produced from it are daylight-sensitive. Therefore, light with wavelength less than 500 nm must be excluded during storage and processing.

The shelf life of Chivacure<sup>®</sup> TPO finishes must be carefully checked due to the premature curing.

### **UV Spectrum** 7.



### Storage

8.

Must be stored in closed containers in dry and dark conditions.

#### 9. Packaging

20 kg carton box